

**Work Order ID 64895**

Wednesday, December 22, 2010 12:38:48 P

Page 1

Item ID: D350-607-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-12-22 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-607-143  
CHG001

8 10/12/22

10-12-22

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/12/22

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 10/12/22

**Work Order ID 64895**

Wednesday, December 22, 2010 12:38:48 P

Page 2

Item ID: D350-607-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location: 32PPP rev: A

140

0.00



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

alshsp10/12/22u 10-12-22

# Picklist Print

Wednesday, December 22, 2010 12:38:59 PM

Page 1

Work Order ID: 64895

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
per dwg revC DD 10.01.18 verified by:EC  
545 DD 10.04.19 verified by:EC

IPP RevB: as  
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3953-7



Spring Spacer

Manufactured

No

110

Each

4.0000



1

1

12/22/2010

Location

Loc Qty

Loc Code

ST100

2

64257

2

ST101

1

63674

1

ST103

1

59438

1

D3953-3



Gas Spring Stud, Lid

Manufactured

No

110

Each

4.0000



1

1

12/22/2010

Location

Loc Qty

Loc Code

ST100

4

64020

4

D3953-5



Gas Spring Stud, Base

Manufactured

No

110

Each

10.0000



1

1

12/22/2010

Location

Loc Qty

Loc Code

ST101

10

53758

10

# Picklist Print

Page 2

Wednesday, December 22, 2010 12:38:59 PM

Work Order ID: 64895

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No 110 Each 17.0000



Gas Spring Washer



2  
10/12/22 sp

Location Loc Qty Loc Code

ST100 15

64450 15

ST103 2

60008 2

D3953-11 Manufactured No 110 Each 3.0000



Gas Spring Spacer



1  
10/12/22 sp

Location Loc Qty Loc Code

ST101 3

52767 3

D3953-15 Manufactured No 110 Each 9.0000



Gas Spring Bracket



1  
10/12/22 sp

Location Loc Qty Loc Code

ST101 9

53437 9

D3953-17 Manufactured No 110 Each 8.0000



Gas Spring Spacer



1  
10/12/22 sp

Location Loc Qty Loc Code

ST101 8

57143 1

64021 7

Wednesday, December 22, 2010 12:39:00 PM

Shop Packet Print

Page 2

# Picklist Print

Page 3

Wednesday, December 22, 2010 12:39:00 PM

Work Order ID: 64895

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

D3969-1

Manufactured No

110 Each

33.0000

1



Spring (Basket Lid)



10/12/22 sl

Location

Loc Qty

Loc Code

ST272

33

52889

21

53759

12

AN3C11A

Purchased No

110 Each

26.0000

2



BOLT



10/12/22 sl

Location

Loc Qty

Loc Code

ST351

26

112969

26

AN3C15A

Purchased No

110 Each

44.0000

2



Bolt



10/12/22 sl

Location

Loc Qty

Loc Code

ST352

44

112255

3

112969

41

AN310-4

Purchased No

110 Each

38.0000

2



NUT



10/12/22 sl 10

Location

Loc Qty

Loc Code

ST324

38

116075

38

2

Wednesday, December 22, 2010 12:39:00 PM

Shop Packet Print

Page 3

# Picklist Print

Wednesday, December 22, 2010 12:39:00 PM

Page 4

Work Order ID: 64895

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,788.000

4



Nut



10/12/22 sl

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1712

112314

1712

MS24665-2-12

Purchased

No

110

Each

79.0000

2



COTTER PIN



10/12/22 sl

Location

Loc Qty

Loc Code

ST309

79

111499

79

NAS1149C0332R

Purchased

No

110

Each

5,153.000

4



Washer



10/12/22 sl 10

Location

Loc Qty

Loc Code

ST297

5153

115000

125

115698

35

115832

9

116025

1984

116304

3000

# Picklist Print

Page 5

Wednesday, December 22, 2010 12:39:00 PM

Work Order ID: 64895



Parent Item: D350-607-143



Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/22/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

212.0000

2

2



12/12/22 S

Washer

Location

Loc Qty

Loc Code

ST297

212

114292

50

114742

71

116304

91

2

## 6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)